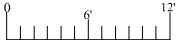


60 second cycle time for a 24" x 36" unit.  
 382 units/shift @85% efficiency.



**Equipment Legend**

- 1. 84". 10 FPM. Washer
- 2. 84" x 42" Castor Table. E-26000000
- 3. 84" Application Table. E-30010000
- 4. Dual Horizontal Spool Stand w/Liner Remover.
- 5. 84" x 42" Castor Table. E-26000000
- 6. 84" x 42" Castor Table. E-26000000
- 7. 84" x 42" Castor Table. E-26000000
- 8. 84" 5 Roll Press.
- 9. 84" x 42" Castor Table. E-26000000
- 10. Assembly Easel, Fixed Height. E-21500000

**Quanex Insulating Glass Systems**

Account Name: U-Shape A. 84". Deluxe Application Table - Dura Products	
Location:	Drawing Name: USHAPE1
Drawn By: Joe Almsay	Date: 7/8/16